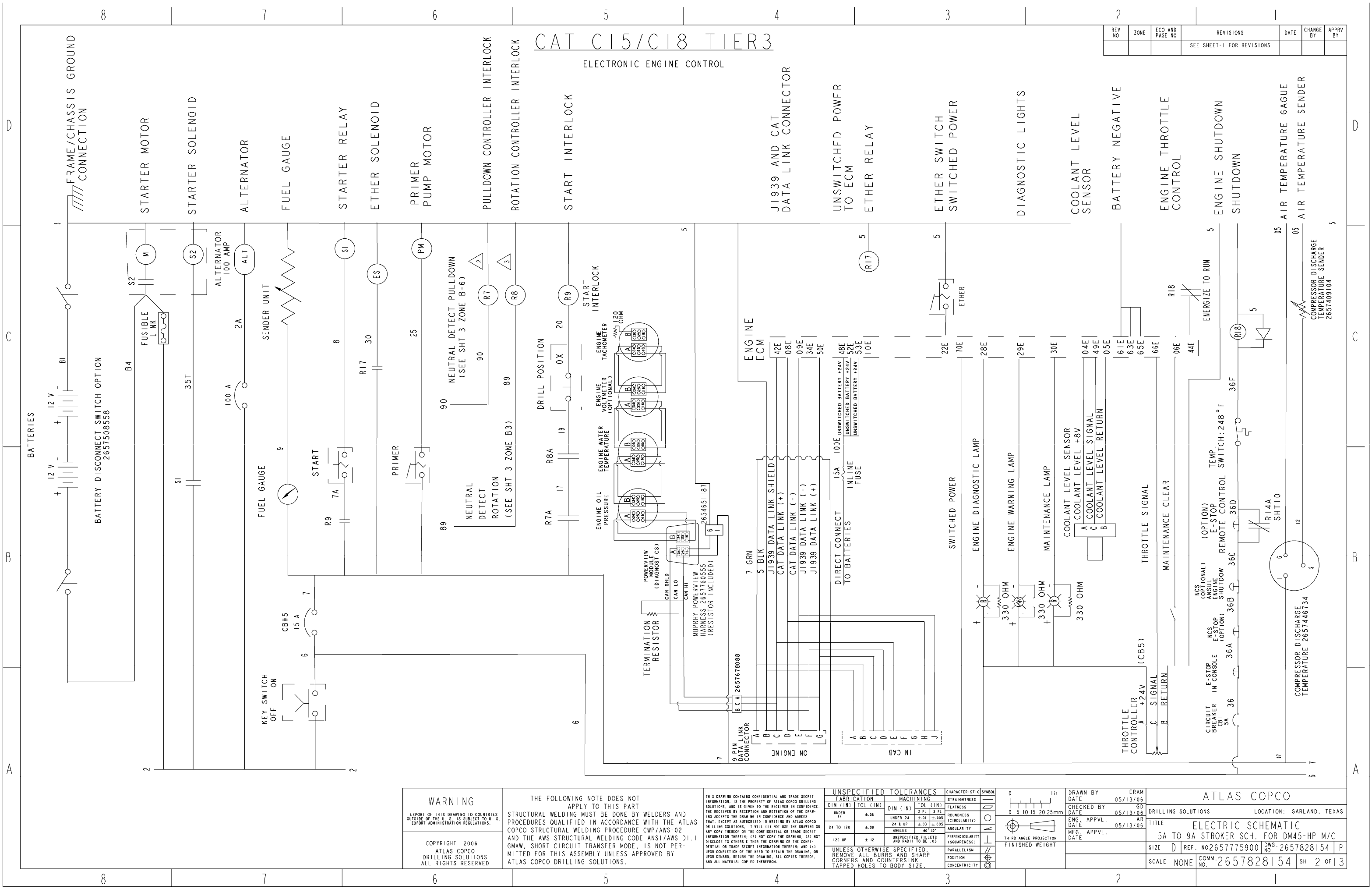
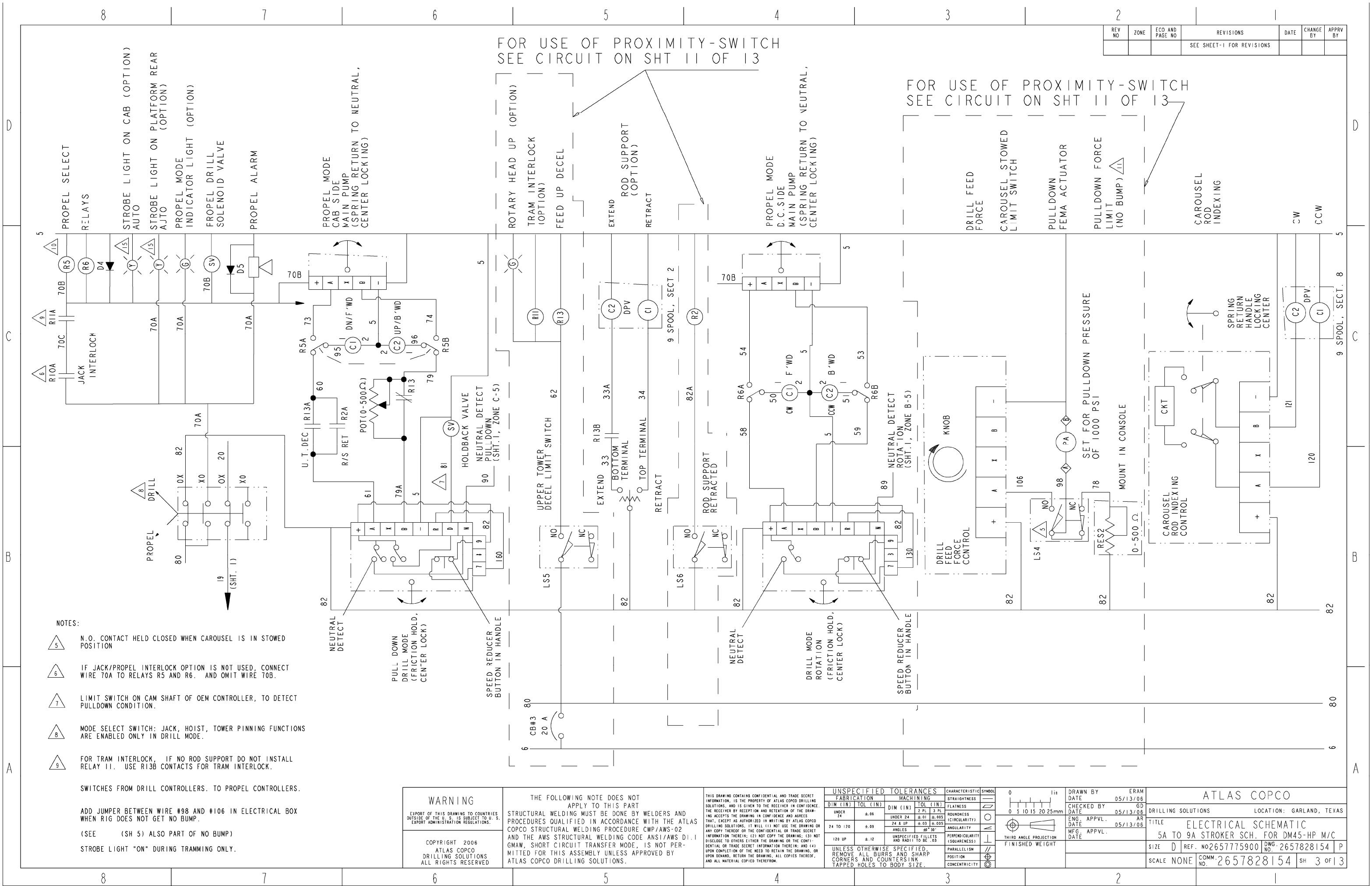
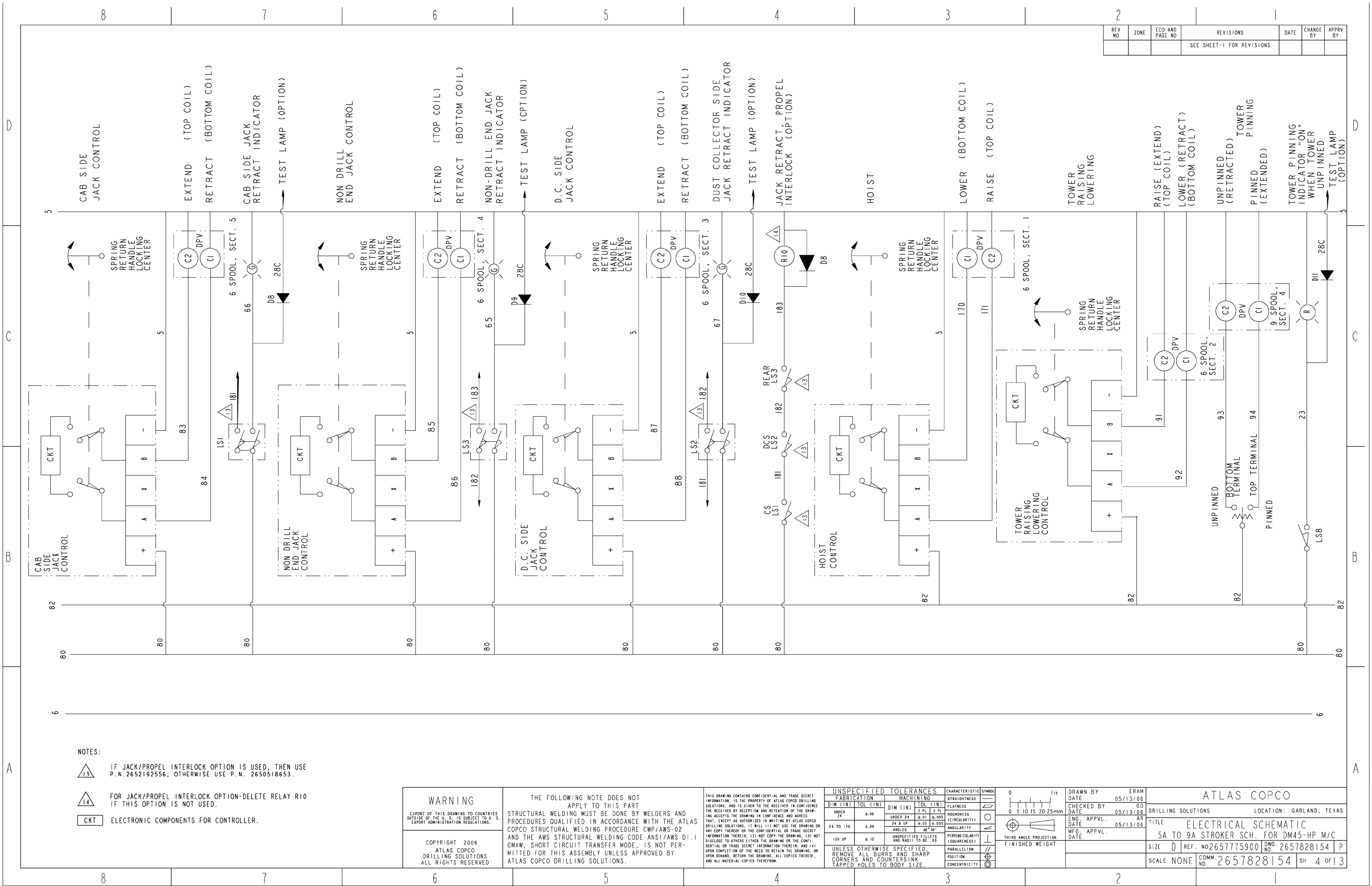
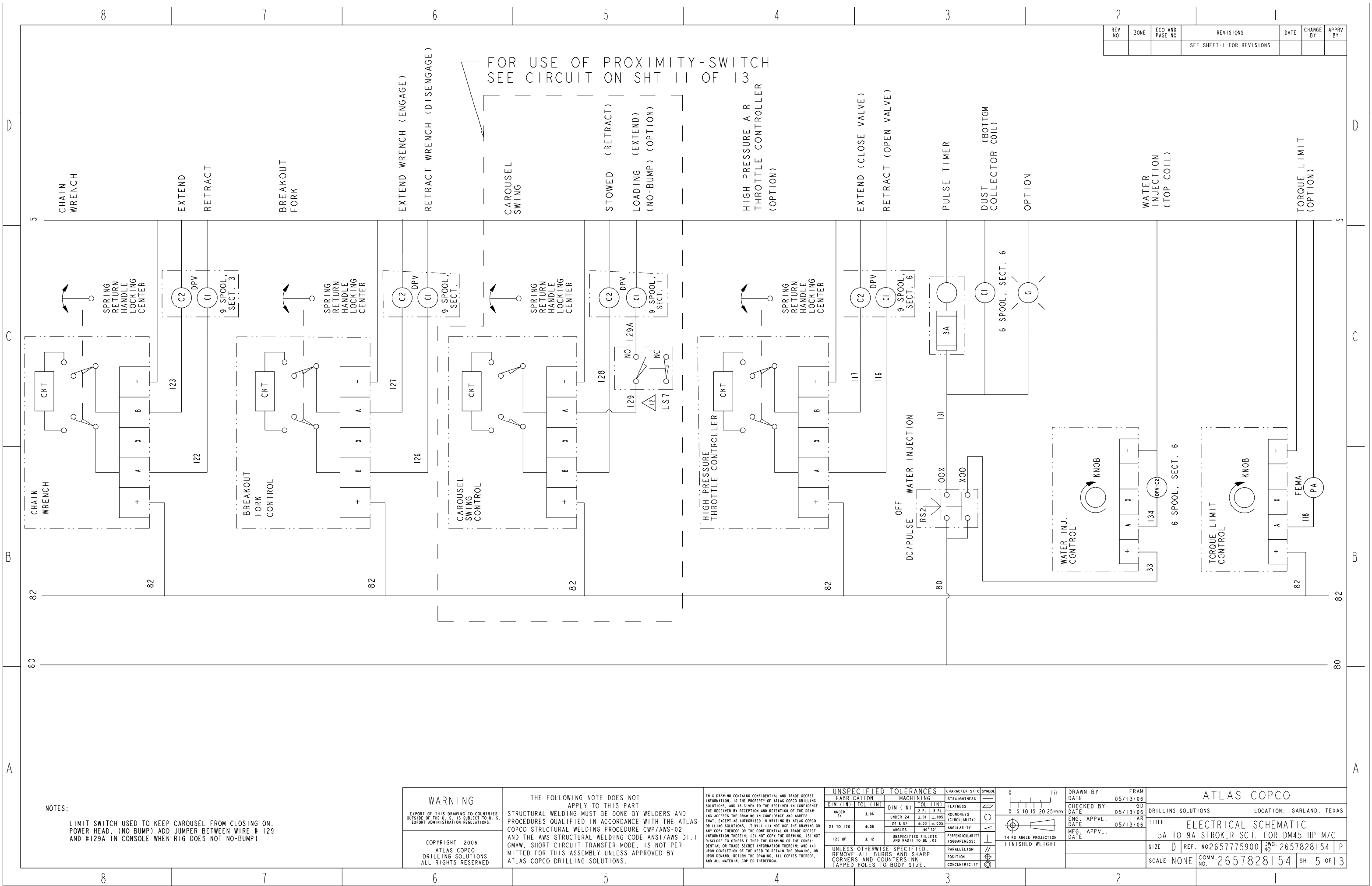
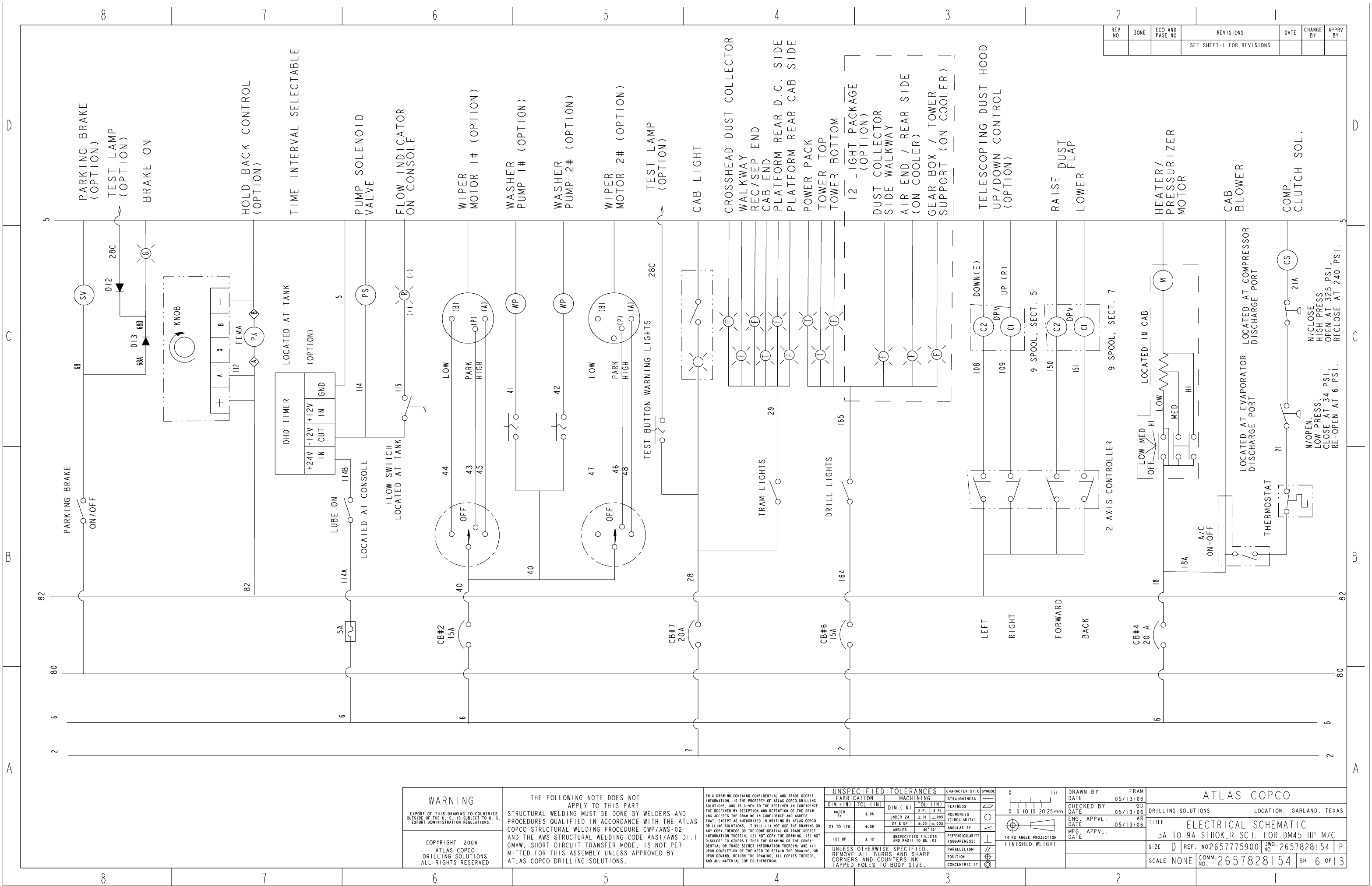


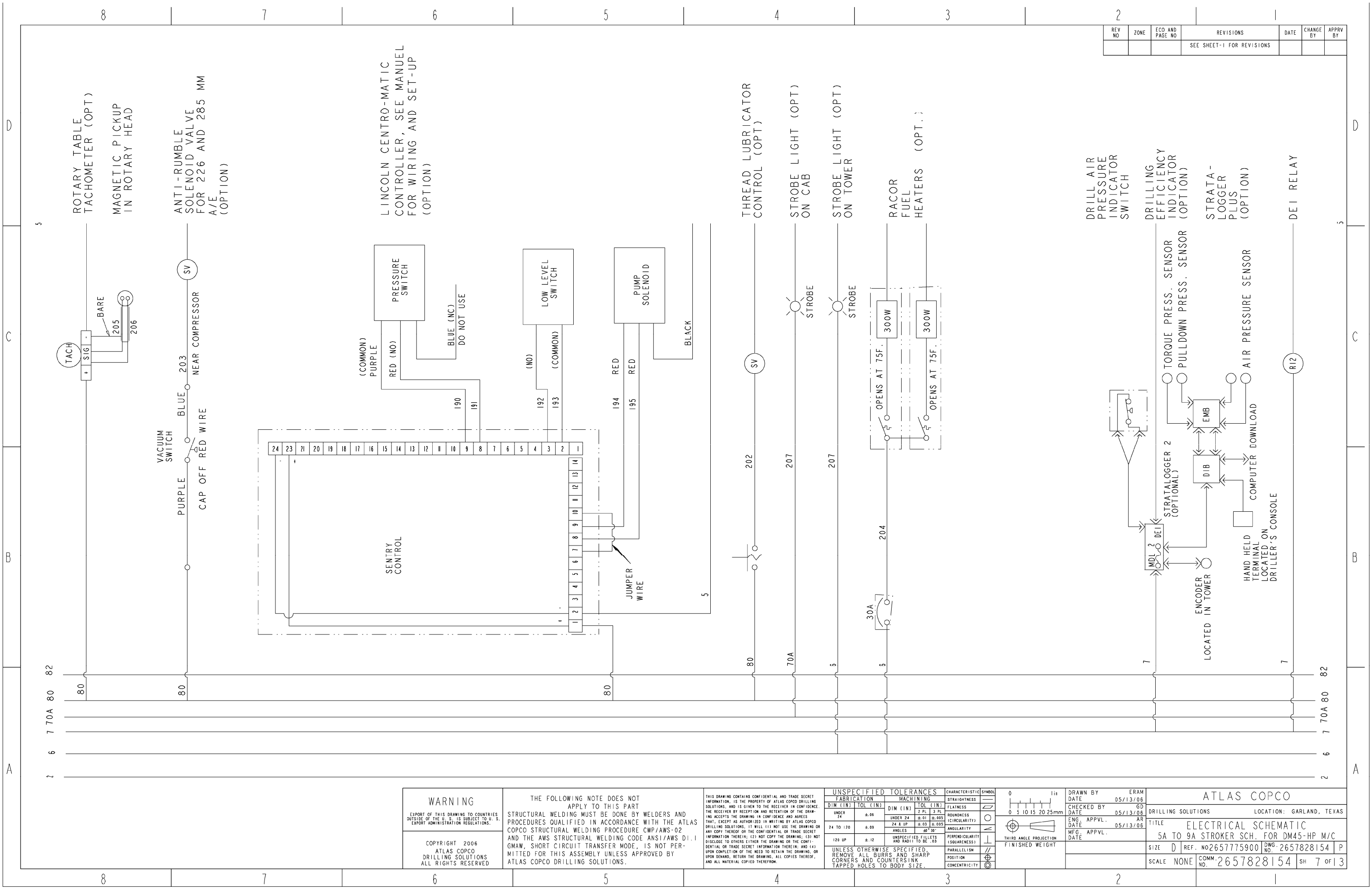












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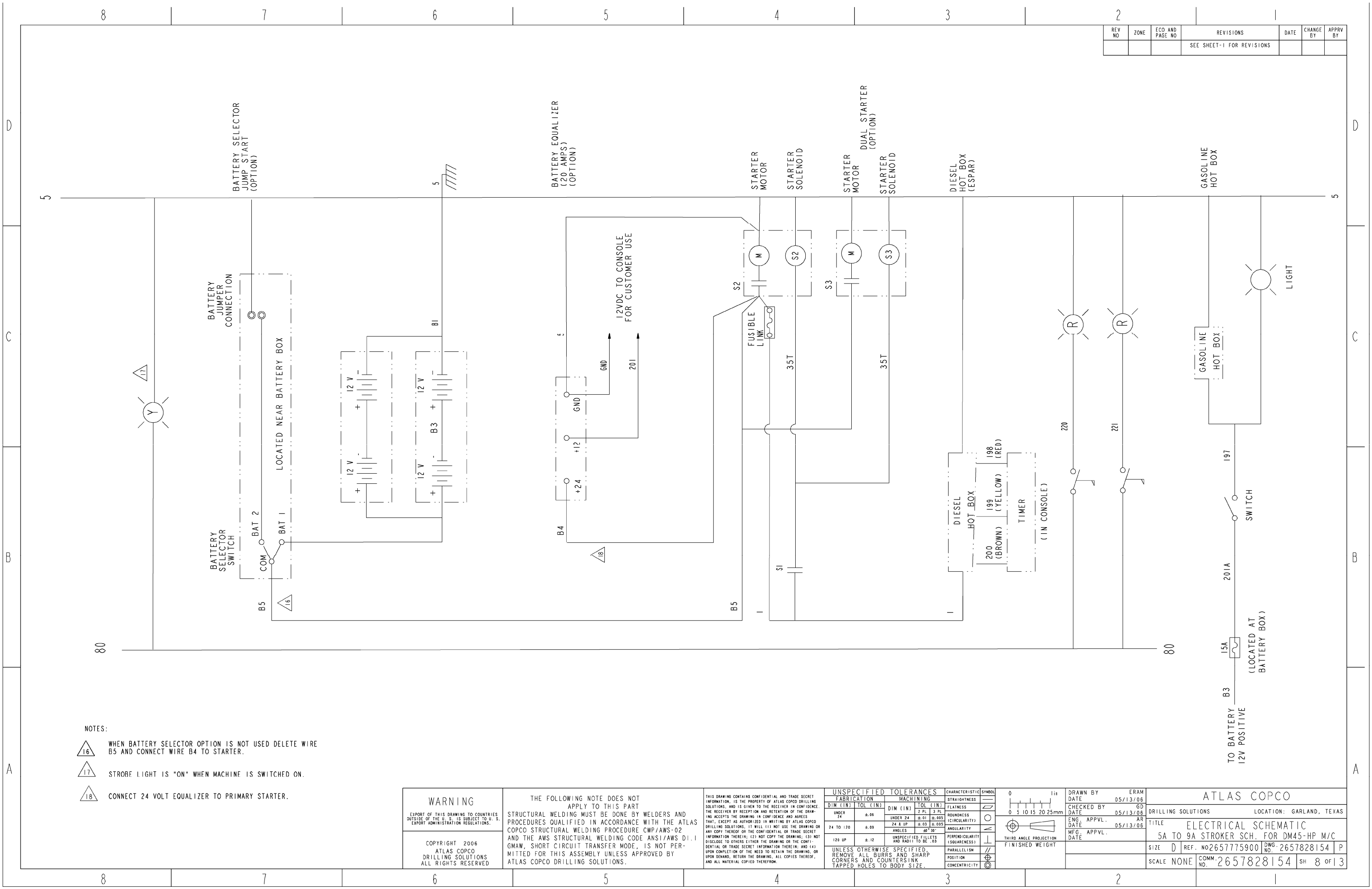
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DIM (IN)	TOL (IN)	DIM (IN)	TOL (IN)	DIM (IN)	TOL (IN)
UNDER 24	±.06	24 & UP	±.01	24 & UP	±.005
24 TO 120	±.09	120 UP	±.12	UNSPECIFIED FILLETS AND RADII TO BE	±.03
UNLESS OTHERWISE SPECIFIED, REMOVE ALL BURRS AND SHARP CORNERS AND COUNTERSINK TAPPED HOLES TO BODY SIZE.					

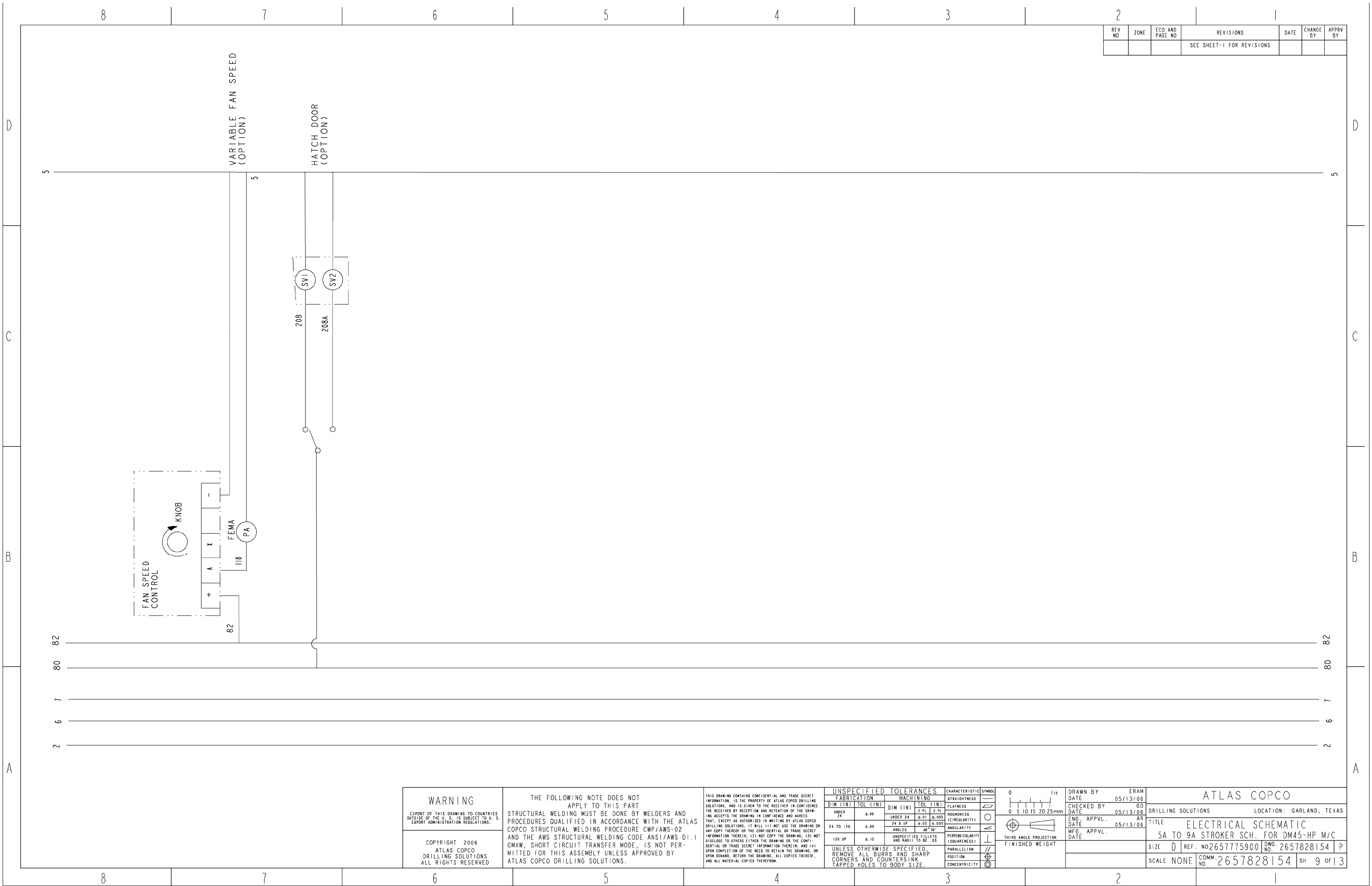
CHARACTERISTIC	SYMBOL
STRAIGHTNESS	
FLATNESS	
ROUNDNESS (CIRCULARITY)	
ANGULARITY	
PERPENDICULARITY (SQUARENESS)	
PARALLELISM	
POSITION	
CONCENTRICITY	

0	5	10	15	20	25mm
0	5	10	15	20	25mm

DRAWN BY DATE 05/13/06	ERAM
CHECKED BY DATE 05/13/06	GD
ENG. APPVL. DATE 05/13/06	AR
MFG. APPVL. DATE	

ATLAS COPCO	
DRILLING SOLUTIONS	LOCATION: GARLAND, TEXAS
TITLE ELECTRICAL SCHEMATIC 5A TO 9A STROKER SCH. FOR DM45-HP M/C	
SIZE D	REF. NO. 2657775900
SCALE NONE	COMM. NO. 2657828154
SH 7	OF 13





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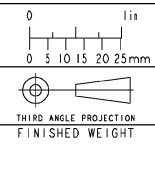
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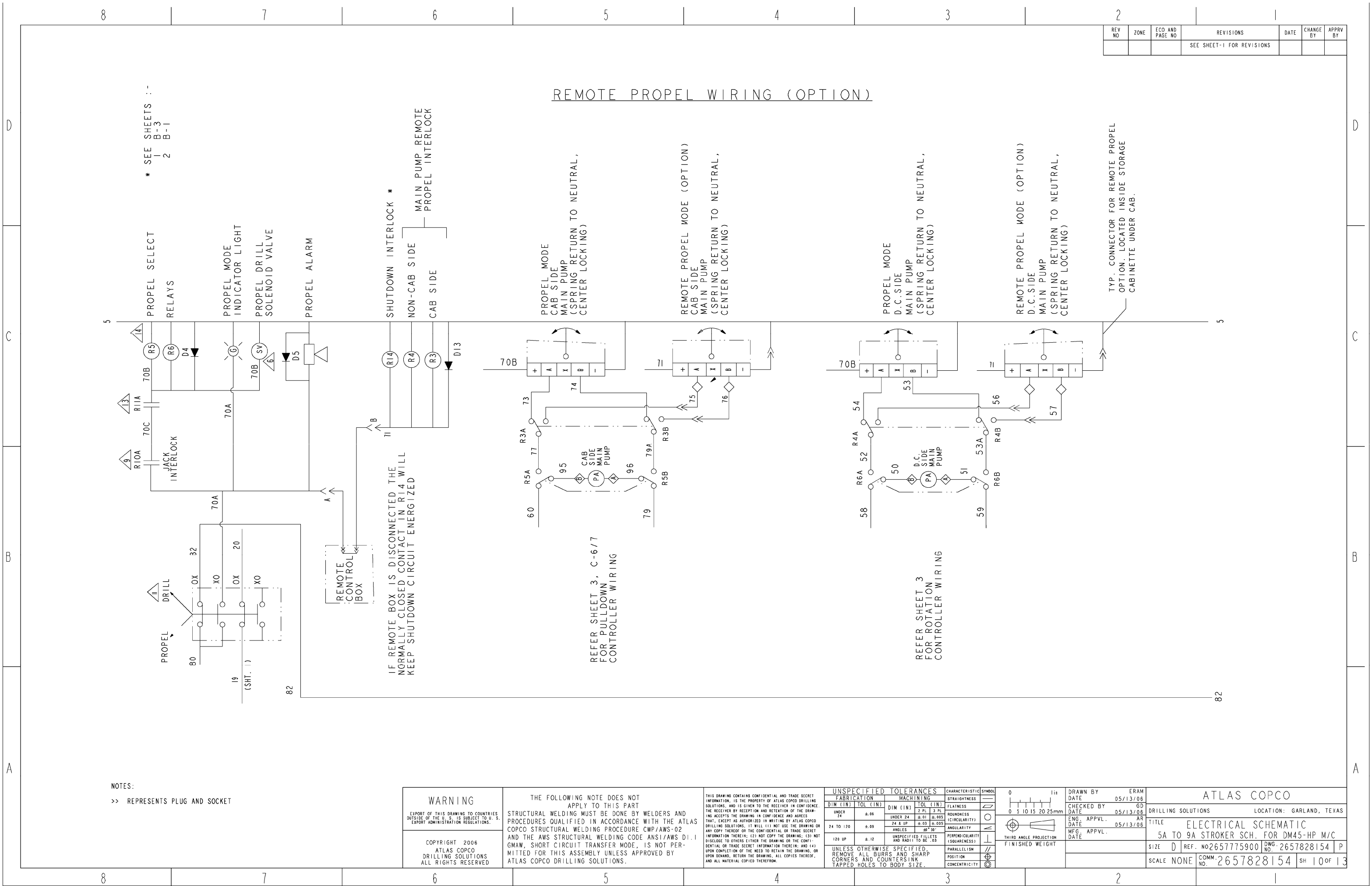
UNSPECIFIED TOLERANCES		FABRICATION		MACHINING	
DIM (IN)	TOL (IN)	DIM (IN)	TOL (IN)	DIM (IN)	TOL (IN)
UNDER 24	±.06	UNDER 24	±.01	2 FL 3 PL	±.005
24 TO 120	±.09	24 & UP	±.03	±.005	
120 UP	±.12	ANGLES	±.05°	30°	
UNLESS OTHERWISE SPECIFIED, REMOVE ALL BURRS AND SHARP CORNERS AND COUNTERSINK TAPPED HOLES TO BODY SIZE.		UNSPECIFIED FILLETS AND RADIUS TO BE .03			

CHARACTERISTIC	SYMBOL
STRAIGHTNESS	
FLATNESS	
ROUNDNESS (CIRCULARITY)	
ANGULARITY	
PERPENDICULARITY (SQUARENESS)	
PARALLELISM	
POSITION	
CONCENTRICITY	

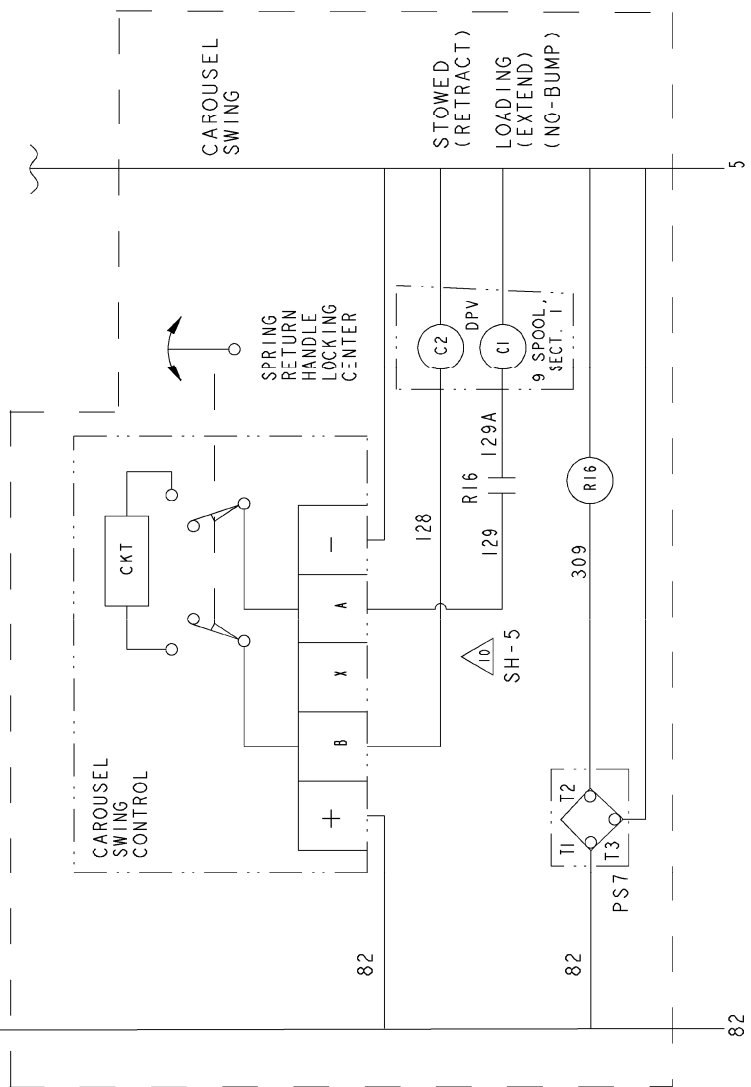
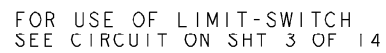


DRAWN BY	ERAM
DATE	05/13/06
CHECKED BY	GD
DATE	05/13/06
ENG. APPVL.	AR
DATE	05/13/06
MFG. APPVL.	
DATE	

ATLAS COPCO	
DRILLING SOLUTIONS	LOCATION: GARLAND, TEXAS
TITLE ELECTRICAL SCHEMATIC	
5A TO 9A STROKER SCH. FOR DM45-HP M/C	
SIZE D	REF. NO2657775900
SCALE NONE	COMM. NO. 2657828154
SH 9 OF 13	



USE THIS SHEET IF PROXIMITY-SWITCH IS USED IN PLACE OF LIMIT-SWITCH.



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